



## Twice Removed

**Date**  
date unknown

**Primary Maker**  
Maria Phillips

**Medium**  
Electroformed copper, sterling silver, and steel

**Description**  
Brooch composed of a vertical steel element with two spools of copper wire attached, a small shelf holding a metal disc and a branch with a silver tear drop suspended from it attached underneath the shelf.

**Dimensions**  
Overall: 5 1/2 x 5 1/2 in. (14 x 14 cm)